

Lampiran 16

Data Ringkasan Proses Perakitan 320C HEX

Waktu Perakitan dan Tenaga Kerja Setiap Work Center

No	W/C Code	Activity	Item	Qty	Run	Manpower	Jam
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A. PROSES di CENTRAL SERVICE

1	A3724	Hoses	22	123	6.72	Lco Andry	6.72
Sub-Total :			22	123	6.72	1	6.72

B. PROSES di ASSEMBLY LINE

2	A3303	Control Valve	154	306	3.10	Isnanto	7.15
3	A1102	Swing Frame 1	98	213	1.82		
4	A3405	Floor Plate	108	337	2.23		
5	A1104	Swing Frame 2	65	180	1.96	Suyoto	7.17
6	A1106	Engine	45	124	0.85		
7	A1106	Swing Frame 3	123	266	2.32		
8	A1108	Swing Frame 4	84	171	2.04	Safar	5.33
9	A1109	Swing Frame 5	65	172	2.28		
10	A1110	Swing Frame 6	119	224	3.05		
11	A2101	Base Frame	54	497	3.17	Jerry	3.17
12	A4111	Docking, Fuel, Oil	55	257	2.80	Suryadinata	2.62
13	A4112	C/W & Testing	19	39	2.43	Bambang	
14	A3613	Sub Boom	66	205	2.19	Sutisna	2.24
15	A5614	Install Boom	45	83	2.28	A. Kusdiana	
Sub-Total :			1,100	3,074	32.52	8	4.07

C. PROSES di READY to SHIP

16	R1016	Steam Washing	1	1	1.50	Jonny A.	1.50
17	R2017	Sanding	1	1	1.50	Supri	1.50
18	R4019	Painting	3	3	3.20	Suhanta	3.20
19	R5020	Decall	2	2	3.40	Agung	3.40
20	R6027	Install Cab	91	228	3.14	Sustanto	3.14
21	R7022	Install Enclosure	127	145	2.61	Suyanto	2.61
Sub-Total :			225	380	15.35	6	2.56
Grand Total :			1,347	3,577	54.59	15	3.64